



Q-FOG Cyclic Corrosion Tester

Q-FOG Overview

Q-FOG® cyclic corrosion chambers from Q-Lab can run traditional salt spray, Prohesion, and most cyclic automotive tests. Q-FOG chambers are available in two sizes to fulfill a wide range of testing requirements.

Features

Q-FOG chambers are constructed of reinforced fiberglass and there is no internal steel framework to corrode. They feature precise control of fog volume through the use of a variable speed peristaltic pump. Variable humidity control and shower capabilities are available as options. A remarkably simple user interface allows for easy user programming and operation. The Q-FOG controller includes complete self-diagnostics, including warning messages, routine service reminders, and safety shut down. Purified water is required for proper operation.

	SSP	CCT	CRH
Two model sizes available (600 and 1100 liter)	●	●	●
Internal 120 liter salt solution reservoir	●	●	●
Internal chamber heaters for fast temperature cycling	●	●	●
Salt fog (atomizing mist)	●	●	●
Dry-Off ¹ (controlled temperature with forced air)	●	●	●
Dwell ¹ (controlled temperature without forced air)	●	●	—
Monitoring window & internal viewing light	—	●	●
Humid ¹ (95-100% relative humidity)	—	●	●
RH ¹ (Variable relative humidity control via air pre-conditioner)	—	—	●
Shower (with self-cleaning spray nozzles)	—	—	◐

● Standard Feature ◐ Optional Feature

¹ In model CRH, the fully adjustable RH feature replaces the Dwell, Humid, and Dry-Off functions. Model SSP does not feature humidity control; CCT features 95-100% humidity control. See technical manual for more detailed information, including RH performance versus lab conditions.

Model SSP for Prohesion or Conventional Salt Spray Tests

Numerous accelerated corrosion tests may be performed in a Q-FOG SSP corrosion tester including Prohesion, ASTM B117 and G85, BS 3900 F4 and F9, DIN 50.021, and ISO 9227. The Prohesion test uses fast cycling, rapid temperature changes, a low humidity dry-off cycle, and a different corrosive solution to provide a more realistic test. Most of these tests are performed to particular specifications such as ASTM B117 (Salt Spray), and BS 3900 F4. These tests are widely used for relative corrosion testing. They are typically run at an elevated temperature and do not incorporate a dry-off cycle. They require heated, humidified air for the spray.

Model CCT for Corrosion Research and Cyclic Automotive Tests

The Q-FOG model CCT has all the advantages of the model SSP, but adds the flexibility of including a 95-100% Humid Function. Today's automotive corrosion test methods typically call for exposing specimens to a repetitive cycle of salt spray, high humidity, low humidity dry-off, and ambient conditions. Model CCT units come equipped with a viewing window in the side of the lid and an internal light to allow easy monitoring of specimens.

Model CRH for Research and Cyclic Automotive Tests with Variable Relative Humidity (RH) Control

The Q-FOG model CRH has all the advantages of the model CCT, but adds full variable relative humidity control through the use of an innovative air pre-conditioner. Additionally, this model includes an optional programmable shower feature. The model is compatible with most major automotive corrosion test standards, such as GMW 14872, SAE J2334 and others from Ford, ISO, VW, Volvo, Chrysler, Renault, etc.



Q-FOG Tester Model Operating Specifications:

Models	SSP600 & CCT600	CRH600	SSP1100 & CCT1100	CRH1100
Chamber Size Volume (excluding lid) Volume (including lid) Built-in salt solution reservoir	511 liters (18.0 ft ³) 640 liters (22.6 ft ³) 120 liters (31.6 gal)		857 liters (30.2 ft ³) 1103 liters (38.9 ft ³) 120 liters (31.6 gal)	
Chamber Temperature Range¹ Fog or Dwell ² Dry-Off ² Humid/RH ² Shower	20-60°C 20-70°C 25-60°C -	20-60°C 20-70°C 20-60°C 20-50°C	20-60°C 20-70°C 25-60°C -	20-60°C 20-70°C 20-60°C 20-50°C
Specimen Panel Capacity 100 x 300 mm (4 x 12 in) 75 x 150 mm (3 x 6 in)	128 (8 panel racks x 16 slots ea) 160 (10 panel racks x 16 slots ea)		200 (10 panel racks x 20 slots ea) 240 (12 panel racks x 20 slots ea)	
Specimen Load Capacity Each panel rack Each hanging rod Total chamber (distributed)	113 kg (250 lbs.) max 45 kg (100 lbs.) max 544 kg (1200 lbs.) max		113 kg (250 lbs.) max 45 kg (100 lbs.) max 544 kg (1200 lbs.) max	
Inlet Water Purity³	> 200 kΩ-cm; < 5 μS/cm; < 2.5 ppm TDS; 6-8 pH			
Inlet Water Pressure⁴	0.2-3.8 bar (3-56 psi)	0.6-3.8 bar (9-56 psi)	0.2-3.8 bar (3-56 psi)	0.6-3.8 bar (9-56 psi)
Water Consumption⁵	2 liters/hr max	5 liters/hr max	2 liters/hr max	5 liters/hr max
Drain	32 mm (1-1/4 in) tubing			
Air Vent	102 mm (4 in) inner diameter min (See technical manual for important info.)			
Compressed Air	1.7 lps (3.5 cfm) max 3-8 bar (40-120 psi)	1.7 lps (3.5 cfm) max 4-10 bar (60-150 psi)	1.7 lps (3.5 cfm) max 3-8 bar (40-120 psi)	1.7 lps (3.5 cfm) max 4-10 bar (60-150 psi)
Chamber Internal Dimensions w x d x h (excluding lid) w x d x h (including lid)	109 x 66 x 46 cm (43 x 26 x 18 in) 109 x 66 x 72 cm (43 x 26 x 29 in)		146 x 82 x 46 cm (57 x 32 x 18 in) 146 x 82 x 78 cm (57 x 32 x 31 in)	
External Dimensions⁶ w x d x h (lid closed)	188 x 102 x 122 cm (74 x 40 x 48 in)	275 x 102 x 122 cm (108 x 40 x 48 in)	225 x 119 x 127 cm (88 x 47 x 50 in)	311 x 119 x 127 cm (122 x 47 x 50 in)
Weight (dry)	224 kg (494 lbs.)	333 kg (734 lbs.)	269 kg (594 lbs.)	378 kg (834 lbs.)
Electrical Requirements	208V ± 10%, 1-Φ, 50/60 Hz, 16A 230V ± 10%, 1-Φ, 50/60 Hz, 14A	208V ± 10%, 1-Φ, 50/60 Hz, 32A 230V ± 10%, 1-Φ, 50/60 Hz, 32A	208V ± 10%, 1-Φ, 50/60 Hz, 20A 230V ± 10%, 1-Φ, 50/60 Hz, 18A	208V ± 10%, 1-Φ, 50/60 Hz, 38A 230V ± 10%, 1-Φ, 50/60 Hz, 38A

¹ Temperatures based upon ambient lab conditions of 20°C. Other lab conditions may result in different limits.

² In model CRH, the fully adjustable RH feature replaces the Dwell, Humid, and Dry-Off functions. Model SSP does not feature humidity control; CCT features 95-100% humidity control. See technical manual for more detailed information, including RH performance versus lab conditions.

³ Water purity requirements can be met by most reverse osmosis, deionization, or distillation systems.

⁴ CRH requires slightly higher minimum water pressure to accommodate self-cleaning spray nozzle feature.

⁵ Max consumption values are during Humid/RH function in CCT and CRH models; typical consumption will be much lower. Additionally, water system must be sized to accommodate maximum peak demand during short duration bubble tower refill step at 0.4 liters/min.

⁶ Width calculated with CRH air pre-conditioner situated on right-hand side of CRH tester with a gap of at least 5 cm (2 in). The air pre-conditioner may alternatively be positioned behind the CRH tester. Air pre-conditioner dimensions (w x d x h) are 82 x 93 x 101 cm (32 x 37 x 39 in).

Warranty

Q-FOG cyclic corrosion testers are guaranteed against defects in workmanship or materials for one year. Liability is limited to replacing or repairing any part or parts which are defective in materials or workmanship and are returned to our factory, shipping costs pre-paid. Liability in all events is limited to the purchase price paid. Damage due to accident or abuse is not covered. Labor and travel costs are not covered. Q-Lab Corporation makes no other warranties, including implied warranties of merchantability or fitness for a particular purpose, except as may be expressly provided by Q-Lab Corporation in writing. Q-Lab Corporation shall not be liable for any incidental, consequential, special, or contingent damages arising out of the sale or use of any product.

Q-Lab Corporation

www.q-lab.com



Q-Lab Headquarters
Westlake, OH USA
Tel: +1-440-835-8700
info@q-lab.com

Q-Lab Florida
Homestead, FL USA
Tel: +1-305-245-5600
q-lab@q-lab.com

Q-Lab Europe, Ltd.
Bolton, England
Tel: +44-1204-861616
info.eu@q-lab.com

Q-Lab Arizona
Buckeye, AZ USA
Tel: +1-623-386-5140
q-lab@q-lab.com

Q-Lab Deutschland GmbH
Saarbrücken, Germany
Tel: +49-681-857470
vertrieb@q-lab.com

Q-Lab China 中国代表处
Shanghai, China 中国上海
电话: +86-21-5879-7970
info.cn@q-lab.com

